

What is claimed is:

SUB  
A2

1. A thermoplastic resin foam molding comprising a substrate and a projection formed in one piece together with the substrate wherein the substrate has a foam layer and a skin layer containing no voids  
5 wherein the ratio (R/L) of the curvature R of a joint between the projection and the substrate to the thickness L of the skin layer is from 3 to 50.

2. The thermoplastic resin foam molding according to claim 1 wherein the foam layer of the substrate has a density  $\rho$  of 0.7 g/cm<sup>3</sup> or  
10 less.

3. The thermoplastic resin foam molding according to claim 1 wherein a joint between the substrate and the projection has an foamed ratio of from 1 to 1.3 times.

4. The thermoplastic resin foam molding according to claim 3  
15 wherein the projection has an average foamed ratio of from 1 to 1.3 times.

5. The thermoplastic resin foam molding according to claim 1 wherein the thermoplastic resin is a propylene-based resin whose Izod impact value at 23°C is 10 KJ/m<sup>2</sup> or more.

6. The thermoplastic resin foam molding according to claim 1  
20 wherein the thermoplastic resin foam molding is that for automotive interior.

Add  
A3